



Flowprime 303

Solvent based epoxy primer and penetrating sealer used when applying solvent free epoxy coatings to dense concrete surfaces



Long Pot Life:

6 hours pot life to increase usability.



Penetration:

High penetration into concrete.



Adhesion:

Excellent adhesion to concrete.

Technical Profile

MIX RATIO

4:1 by volume

POT LIFE

6 hours

RECOMMENDED COVERAGE

6-8m²/L (depending on porosity of concrete)

OVERCOAT TIME

Min 6 hours

Max 48 hours

TEMPERATURE RESISTANCE

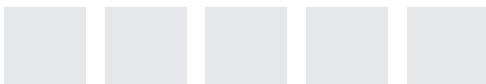
60°C

BOND STRENGTH

> 1.5 mPa concrete failure

| SPEED OF CURE** | 10°C | 20°C | 30°C |
|--------------------|--------|--------|--------|
| Light Traffic | 18 hrs | 14 hrs | 8 hrs |
| Full Traffic | 24 hrs | 18 hrs | 12 hrs |
| Full Chemical Cure | 7 days | 7 days | 7 days |

**Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.



Preparation

All surfaces to be clean, dry and sound.

Products Included In This System

1. Flowprime 303 Epoxy
2. Flowprime 303 Activator

Substrate Requirements

Concrete or screed substrate should be a minimum of 25 N/mm², free from laitence, dust and other contamination. Substrate should be dry to 75% RH as per BS8204.

Installation Service

The installation should be carried out by an Approved Flowcrete Applicator. For details of our Approved Applicators, contact your regional Flowcrete office. Detailed application instructions are available upon request.

Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent.

Environmental Considerations

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs and maintenance. Environmental and health considerations are controlled during manufacture and application of the products by Flowcrete staff and fully trained application teams.

Focus on the Floorzone

Flowcrete is a market leader in specialist industrial and commercial flooring. Systems available include: floor screeds, surface damp proof membranes, decorative flooring, seamless terrazzo, car park deck coatings, tank lining systems... to name just a few. Our objective is to satisfy your Floorzone needs.

Warranty

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.

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