



Flowprime 303

Solvent-based epoxy primer and penetrating sealer used when applying solvent-free epoxy coatings to dense concrete surfaces.



Long Pot Life:

6 Hours pot life to increase usability.



Penetration:

High penetration into concrete.



Adhesion:

Excellent adhesion to concrete.

Technical Profile

MIXING RATIO

4:1 by volume

POT LIFE

6 hours

RECOMMENDED COVERAGE

6 to 8m²/litre (depending on porosity of concrete)

OVERCOAT TIME

Min 6 hours

Max 48 hours

TEMPERATURE RESISTANCE

60°C

BOND STRENGTH

> 1.5 MPa concrete failure

* These figures are typical properties achieved in laboratory tests at 20°C and at 50% Relative Humidity.

SPEED OF CURE	10°C	20°C	30°C
Light Traffic	18 hrs	14 hrs	8 hrs
Full Traffic	24 hrs	18 hrs	12 hrs
Full Chemical Cure	7 days	7 days	7 days

For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Substrate Requirements

Concrete or screed substrates should be a minimum of 25N/mm² and maintain a minimum tensile strength of 1.5 MPa, free from laitance, dust and other contamination. The substrate should have a moisture content of no more than 5% and free from rising damp.

Installation Service

This installation should be carried out by an Approved Applicator. For details of our Approved Applicators, contact our regional office. Detailed application instructions are available upon request.

Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent.

Environmental Considerations

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs and maintenance. Environmental and health considerations are controlled during manufacture and application of the products by Flowcrete staff and fully trained application teams.

Focus on the Floorzone

Flowcrete is a market leader in specialist industrial and commercial flooring. Systems available include: floor screeds, surface damp proof membranes, decorative flooring, seamless terrazzo, car park deck coatings, tank lining systems ... to name just a few. Our objective is to satisfy your Floorzone needs.

Warranty

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.